Inspired Design Beautifully Crafted

©Karl Neumann Photography | Martel Construction
Welcome to windows and doors that never compromise, made by people who don’t either. From our extruded aluminum cladding that’s twice as thick as roll-form cladding, to cutting edge glazing technology for greater thermal efficiency, our combination of impeccable construction and design innovation make every product one-of-a-kind.

600 dealers, distributors and company stores throughout the country and three manufacturing plants strategically located in California and Wisconsin ensure our world-class windows and doors will be delivered to you where and when you need them.

The following pages are the start of what we can offer your next project. And if you choose our windows and doors, we’re confident it will also be the start of a lasting relationship.
Our Story

Sierra Pacific Windows is part of Sierra Pacific Industries, which sustainably manages 2 million acres of timberland in California and Washington State. We’re the largest millwork producer and one of the largest lumber companies in the U.S.

Our size creates a big obligation to protect our environment. At Sierra Pacific, we believe healthy trees, good water quality and enduring wildlife habitat are the natural result of sound forest management. That’s why we adhere to the environmental protection standards of the Sustainable Forestry Initiative® (SFI) and why all our pine and Douglas fir windows and doors are labeled SFI certified.

We bring in our own Professional Foresters and Wildlife Biologists to help protect wildlife habitat, watercourses and plant life, and to help manage our lands based on “sustained yield” practices. As a result, Sierra Pacific Industries plants 7 million new trees every year and will nearly triple the amount of wood growing on its lands in the next 100 years, with average tree diameters nearly doubling in that time.

To learn more about how Sierra Pacific Industries protects, preserves and invests in its own forest lands, visit spi-ind.com.

True Vertical Integration Sets Us Apart.

As a proud part of this family-owned, environmentally-committed company, Sierra Pacific is the only window company that manufactures its products with complete vertical integration. The full cycle makes use of every part of our wood resources, all the way down to wood shavings that become animal bedding and chips that are burned to create energy for the communities we call home. It also allows continuous quality control from the moment our tree seeds are planted until our beautiful wood windows are produced, approved and delivered to you.
Materials

Aluminum Clad Wood

The best of both worlds, combining beautiful wood inside with low maintenance aluminum cladding outside. Wood is select pine, or upgrade to one of eight other species, all protected by CoreGuard Plus® wood preservative. Double thick cladding is finished with a powder coating process that leads the industry in durability and environmental safety.

Five Beautiful Choices, One Exacting Standard.

Sierra Pacific windows and doors are crafted in four unique manufacturing styles. Each delivers its own design and performance advantages. In other words, there are no bad choices, only good ones.

All-Wood

For a classic, distinctive look, our all-wood windows and patio doors offer timeless elegance with exceptional thermal performance. As with all our wood products, long-term durability is ensured by CoreGuard Plus®, a leading wood treatment against rot and insects.

H3®

Inventive Fusion Technology™ integrates three components (extruded aluminum, vinyl and wood) into one perfect window with greater energy efficiency and performance. Double thick aluminum exteriors are protected by our industry-leading powder coated finishes, while the wood interior is preserved with CoreGuard Plus®.

FEELSAFE™

Our hurricane-resistant windows and patio doors feature high-strength, laminated glass, plus highly reinforced engineering and construction. They’re built to withstand heavy storms impact as well as determined burglars.

Vinyl

All the benefits of vinyl windows and patio doors with Sierra Pacific DNA, our vinyl new construction and replacement products offer many of the same features and design options as our premium wood products. Choose from a complete lineup of operating styles, sizes and shapes.

Sierra Pacific windows and doors are crafted in four unique manufacturing styles. Each delivers its own design and performance advantages. In other words, there are no bad choices, only good ones.
Beautiful Inside, Low Maintenance Outside.

Sierra Pacific clad windows and doors feature exteriors with industry-leading, extruded aluminum cladding that’s twice as thick as roll-form cladding. All come with rich, wood interiors in a wide selection of species and finishes.

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AWARD-WINNING FOR A REASON.

Constructed with our patented Fusion Technology™, H3 integrates extruded aluminum, vinyl and wood into one beautiful window with celebrated thermal performance, enhanced aesthetics, an extreme seal and easier installation.

H3 engineering advancements also include the H3 Accessory Frame and a continuous head and sill for watertight mull joints when putting units together.

Wood interior for warmth and beauty. Available natural, primed or factory finished, in nine different wood species.

Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.

Protected to the very core by our CoreGuard Plus™ wood treatment.

Low profile mortise and tenon look with easy to operate lever.

Innovative snap-lock design requires no unsightly screws or hardware on the interior.

Easy-tilt sash for easy cleaning. Many simulated divided lite grille profiles to choose from.

Constant force balance for smooth, easy operation.

Top of the line American handle and operating hardware are standard.

H3 Single & Double Hung

H3 Casement

H3 Horizontal Slider

H3 Direct Glaze

H3 Awning
AUTHENTIC, REMARKABLE AND ENERGY-EFFICIENT.

Sierra Pacific all-wood windows and doors offer elegant and luxurious wood exteriors in your choice of nine beautiful species of wood. Actually, if it’s workable, we’ll make your all-wood windows and doors out of almost any species you choose.

Choose from select species of interior or exterior wood.

Standard pine exteriors are available primed or natural.

Protected to the very core by our rainforest-proven CoreGuard Plus™ wood treatment.

Custom made, to hand, to your exact specifications.

Historical beauty enhanced with advanced technology.

Choose from multiple leading-edge glazing options.

Standard pine exteriors are available primed or natural.

Protected to the very core by our rainforest-proven CoreGuard Plus™ wood treatment.

Custom made, to hand, to your exact specifications.

Dual or triple panes, plus decorative glass options.

Optional stained or painted interior factory finish using advanced materials & equipment on select products.

Windows and doors crafted from pine and Douglas fir are third-party certified to meet the SFI fiber sourcing requirements.
The exteriors of our clad windows and doors are fully encased in low maintenance, heavy-duty, extruded aluminum that's at least twice as thick as roll-form cladding. What’s more, our finishing process leads the industry in durability and environmental safety. Non-hazardous AAMA 2604 and 2605 powder-coatings have the color retention, surface hardness and scratch resistance necessary to withstand even the harshest conditions.

As for colors? Nobody gives you more choices than Sierra Pacific. 75 colors and some sensational textures allow you to add warmth, a splash of cheerfulness or a new statement to your designs. We'll also custom match any color you choose.

**Inspired By Nature. Designed To Last.**

See your local representative for actual cladding samples. Printing limits our ability to show colors precisely.

**Clad Exterior Colors**

- Morning Dove Gray
- Colonial White
- Linen
- French Linen
- Gull Gray
- Seawolf
- Fashion Gray
- Sandstone
- Black Sable
- Slate Blue
- Light Blue
- Slate Gray
- Battleship Gray
- Teal
- Hemlock Green
- Patina Green
- Forest
- Hampton Blue
- Sage Green
- Teal
- Moss
- Greek Olive
- Terra Cotta
- Evergreen
- Deep Plum
- Deep Taupe
- Antique Bronze
- Colonial Red
- Harvest Cranberry
- Burgundy
- Brown
- Bronze
- Black
- TW Brown
- Bahama Brown
- Regal Brown

**Color Stay® Collection**

- Morning Dove Gray
- Colonial White
- Linen
- French Linen
- Gull Gray
- Seawolf
- Fashion Gray
- Sandstone
- Black Sable
- Slate Blue
- Light Blue
- Slate Gray
- Battleship Gray
- Teal
- Hemlock Green
- Patina Green
- Forest
- Hampton Blue
- Sage Green
- Teal
- Moss
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- Evergreen
- Deep Plum
- Deep Taupe
- Antique Bronze
- Colonial Red
- Harvest Cranberry
- Burgundy
- Brown
- Bronze
- Black
- TW Brown
- Bahama Brown
- Regal Brown

**Weathered Collection**

- Weathered Espresso
- Weathered Walnut
- Weathered Oak
- Weathered Alder
- Weathered Birdseye Maple
- Weathered Plywood
- Weathered Elm
- Weathered Hickory
- Weathered Cherry
- Weathered Ash

**Textured Collection**

- Textured Walnut
- Textured Maple
- Textured Hickory
- Textured Cherry
- Textured Ash
- Textured Oak
- Textured Alder
- Textured Birch

**Pearl Metallic Collection**

- Pearl Metallic Espresso
- Pearl Metallic Walnut
- Pearl Metallic Oak
- Pearl Metallic Alder
- Pearl Metallic Birdseye Maple
- Pearl Metallic Plywood
- Pearl Metallic Elm
- Pearl Metallic Hickory
- Pearl Metallic Cherry
- Pearl Metallic Ash

**Metallic Collection**

- Metallic Espresso
- Metallic Walnut
- Metallic Oak
- Metallic Alder
- Metallic Birdseye Maple
- Metallic Plywood
- Metallic Elm
- Metallic Hickory
- Metallic Cherry
- Metallic Ash

**Anodized Collection**

- Anodized Metallic Espresso
- Anodized Metallic Walnut
- Anodized Metallic Oak
- Anodized Metallic Alder
- Anodized Metallic Birdseye Maple
- Anodized Metallic Plywood
- Anodized Metallic Elm
- Anodized Metallic Hickory
- Anodized Metallic Cherry
- Anodized Metallic Ash

**Industrial Collection**

- Industrial Metallic Espresso
- Industrial Metallic Walnut
- Industrial Metallic Oak
- Industrial Metallic Alder
- Industrial Metallic Birdseye Maple
- Industrial Metallic Plywood
- Industrial Metallic Elm
- Industrial Metallic Hickory
- Industrial Metallic Cherry
- Industrial Metallic Ash

*Available in select products only.

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WOOD SPECIES/TRIM

RICH, LUXURIOUS. THE NATURAL BEAUTY OF WOOD.

The hand-crafted appeal of real wood gives window interiors and trim a finishing touch that adds warmth and authenticity to any room. Yet every room is different, so we offer nine beautiful species of wood to match or complement any design consideration.

Don’t see the perfect wood here? No worries. As long as it’s workable, we’ll make your interiors out of almost any wood in the world.

Wood Species:
- Maple
- Alder
- Mahogany
- Cherry
- Douglas Fir
- Red Oak
- Walnut
- White Oak
- Pine

Exterior Trim Profiles.
Sizes are nominal. Options vary per product line.

2.5” Ovalo (clad)
2” Brickmould (clad)
3.5” Brickmould (clad)
3.5” Flat Casing (clad)
2” Brickmould (wood)
3.5” Brickmould (wood)
2.5” Flat Casing (wood)
3.5” Flat Casing (wood)
5” Flat Casing (wood)

5/8” Flat Casing (clad-Field Apply)
1 5/8” Standard Brickmould (clad)
S4S Flat Casing (wood)
Ovalo (clad)
3-5/8” Flat Casing (clad-Field Apply)
7/8 Brickmould (clad-Field Apply)
7/8 Montana (clad-Field Apply)
Stucco Brickmould (wood)

See your local representative for actual wood samples. These are natural materials with unique color and grain patterns that vary from tree to tree. Most species may be covered in a number of finishes to enhance the wood’s natural beauty.

Stylistic Appeal: Available in multiple widths.

©Gibeon Photography
DESIGNS AND FINISHES
THAT FIT YOUR LIFE.

Choose from a selection of superbly engineered, beautifully finished handles and locking mechanisms, each one specifically designed to complement your new Sierra Pacific windows and patio doors.
Whatever your décor, you’re sure to find something that fits you perfectly.

Check specific products for available hardware styles and finishes.

SPECIALTY
Doors

SWINGING
Patio Doors

Casements
& Awnings

Sliding
Patio Doors

Hardware

19

Satin Nickel
Brushed Chrome
Polished Chrome
Antique Brass
Bright Brass

Casements
Brushed Chrome

Casement
Brass

Matte Black
White
Oil Rubbed Bronze
Champagne Bronze
Bronze
Champagne
Chestnut Bronze

Double Hungs

Christopher Mayer Photography
To add your personal touch, our simulated divided lite profiles give you a number of starting points, while our grille configurations are limited only by your imagination. Start with our standard geometries and dream from there.

**Simulated Divided Lite**

The classic look of traditional true divided lite without the energy loss of individual glass panes, our simulated divided lite grilles offer strength and stability. Bronze spacer option shown.

**Grilles Between The Glass**

Grilles stay out of the way while you still get the look you want.

**Grille Configurations**

Your grilles can be as traditional or as unique as you choose. Our standard configurations include equal lite and Prairie. But with our custom configurations, we’re ready to transform your inspiration into reality.

**A Modern Approach To A Timeless Look.**

- Contemporary clad
- Traditional clad
- Putty clad
- Contemporary wood
- Traditional wood
- Putty wood

**Simulated Divided Lite Profiles**

- 5/8”
- 7/8”
- 1”
- 1 1/4”
- 2”
WHEN SEEING LESS IS MORE.

Sometimes you need some privacy and security, or you need to filter out harsh sunlight. Other times you want a remarkable window design that gets lots of comments.

That’s why we offer multiple decorative glass styles, each with its own personality to lend to your décor. If you can imagine it, chances are we can deliver it.

Let Views In. Keep Bugs Out.

Standard and Premium Screens

Choose from our standard aluminum framed screen that matches your hardware or your exterior clad color, with optional wood wrap available for casements and awnings. Even choose your screen mesh, from standard fiberglass to the improved visibility and even smaller insect barrier of BetterVue® or UltraVue™

FlexScreen

Hidden and beautifully simple, FlexScreen is the first screen of its kind made of flexible spring steel to fit firmly into screen tracks. No screen frames, no hardware, just refreshingly easy installation.

Genius Customizable Retractable Screens

Available as an interior screen on select products.

Decorative Glass/Screens

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Genius Customizable Retractable Screens

Available as an interior screen on select products.
State-Of-The-Art Factory Finish.

We invest in the finest finishing equipment for one reason—to bring you the best wood stain and paint coatings in the industry. Choose from two premium options: Ultra Stain and Ultra Coat. Ultra Stain is an advanced, multi-step process that brings out all the beauty of your wood interior. Ultra Coat is a white or black durable interior paint. Both resist scratching and marring while providing advanced protection against moisture.

Ultra Stain

- Clear
- Espresso
- Truffle

Ultra Coat

- White
- Black

Factory finishes available on select products. Ask your sales representative for details.
The right glass will make your home more comfortable and potentially improve your energy efficiency. It can capture the sun’s heat, or reflect it. You can also reduce outside noise, block more of the sun damaging UV rays, even enhance your privacy.

We offer some of the most advanced glazing options in the industry. With your builder, we’ll help you select the glass that suits you and your environment.

Performance Glass

**Low-E 366**
- Triple layer silver product for superior performance. 95% UV protection. Solar heat gain coefficient of 0.27. Also available with Preserve® protective film or with Preserve and Neat® coating for a naturally cleaner glass when selecting XL Edge or Endur® spacer.

**Low-E 340**
- Cardinal’s newest glass innovation. It has an amazingly low 0.18* solar heat gain coefficient to keep out the heat even in the blazing sun. Slightly tinted. Blocks 98% of UV rays. Seen best when in the heat, seen least when it is cold, and the best heat control under the sun. Also available with Preserve® protective film or with Preserve and Neat® coating for a naturally cleaner glass when selecting XL Edge or Endur® spacer.

**Low-E 180**
- Ideal for reducing your heating bills in colder climates. Superior insulation value blocks cold and keeps in the heat. Also available with Preserve® protective film or with Preserve and Neat® coating for a naturally cleaner glass when selecting XL Edge or Endur® spacer.

**Insulated Glass**
- Insulated for improved energy efficiency. Single surface Low-E coating to reduce solar heat gain and block UV rays.

**Sound Control**
- Reduces outside noise by as much as 30% while blocking 99% of damaging UV rays. Laminated for shatter resistance. Available insulated or non-insulated.

**FeelSafe**
- Protect your home and our sea turtle population. FeelSafe windows and patio doors are engineered inside and out to resist hurricane-force winds, pounding rain, wind-borne debris, and rapid pressure changes that could implode your home or literally blow off the roof. Available in Low-E, Low-E 366 or Low-E 340.

**No-Metal TrueWarm® Edge Spacers.**
- One of the technological advances that makes our glazing perform so well is our patented No-Metal TrueWarm® Edge spacers.

- Many window manufacturers use aluminum spacers between their panes of glass. These conduct cold and heat, and that’s not good for thermal performance. Our no-metal warm edge spacers are 100% polymer structural foam, for excellent thermal performance and superior seal.

- **No-Metal TrueWarm® Edge Spacer.**
- Acrylic barrier
- Polymer structural foam

- The Advantage Of No-Metal Spacers.

- Our no-metal warm edge spacers are 100% polymer structural foam, for excellent thermal performance and a superior seal.

- **Dual Pane Low E.**
- Insulated for improved energy efficiency. Also available with Preserve® protective film or with Preserve and Neat® coating for a naturally cleaner glass when selecting XL Edge or Endur® spacer.

- **Triple Pane Low E.**
- Available in a variety of Low E coating combinations for superior insulations and energy performances.

- **Footbath® Insulated Low E.**
- Protect your home and our sea turtle population. Footbath windows and patio doors are engineered to be able to resist hurricanes, wind-borne debris, pounding rain, sand borne-dirt, and rapid pressure changes that could implode your home or literally blow off the roof. Available in Low-E, Low-E 366 or Low-E 340.

- **Footbath® Laminated.**
- For moderate climates. Basic glazing with basic performance. Also available in Low-E 366 or Low-E 340.

- **Glazing Technology Fine-Tuned For You.**
- The right glass will make your home more comfortable and potentially improve your energy efficiency. It can capture the sun’s heat, or reflect it. You can also reduce outside noise, block more of the sun damaging UV rays, even enhance your privacy.

- **Taylor Proctor & AJ Canaria | Prentiss + Balance + Wickline Architects**

- Jeremy Bittermann Photography
Sierra Pacific wood windows and doors are protected by CoreGuard Plus™ wood treatment, a patented process that, when needed, penetrates wood right to the core to repel water, so our windows and patio doors are less likely to warp or swell and have superior dimensional stability.

In addition, CoreGuard Plus contains fungicides and insecticides to deeply protect all wood species from pests and rotting. Amazingly, this strong protection comes from a naturally organic, water-based treatment with nearly zero VOCs, which helps us maintain our strict environmental stewardship.

To ensure CoreGuard Plus effectiveness, sections of our windows undergo harsh testing in a Hawaiian rainforest that mimics decades of typical residential exposure. No wonder we have one of the strongest wood rot warranties in the industry.
Sierra Pacific windows and doors come in a wide selection of operating styles. And the choices don’t end there. You also get to select wood type, hardware style and finish, cladding color and texture, glazing preferences, grilles, screens and even more finishing touches. No matter what you choose, you get the superior performance only Sierra Pacific can deliver.

Casement

Awning

Single Hung

Double Hung

Horizontal Sliding

Bow & Bay

Direct Glaze

Geometric Shapes

Sliding

Swinging

Bi-Fold

Multi Slide

Lift & Slide

Sidelights & Transoms

Pivot

Dutch & Panel
MAKE A STATEMENT.

A first choice for many architects and builders, the sculpted architectural lines, rich wood interiors and innovative hidden hardware of our Aspen casements make them an outstanding mix of modern functionality and classic design.

Outside, Aspen casements exteriors come in two choices—beautiful wood protected by our exclusive CoreGuard Plus® wood preservative, or fully clad in extruded aluminum cladding in your choice of nearly limitless colors and textures.

All Aspen windows are engineered with leading structural performance and energy efficiency.

Unique Screens

Optional Genius® retractable screens are there when you need them and disappear when you don’t.

Hidden Hardware, An Aspen Signature

The locking hardware, normally visible on the side jambs, is elegantly hidden from sight. Even the window handles are low-profile, hiding into a nesting cover to stay clear of window treatments and interfere less with window lines. It comes in a variety of beautiful finishes to complement your windows, giving Aspen a refined look through and through.

Remarkable Performance

The Aspen triple glazed window with argon has a U-value as low as .14 and meets Passive House criteria. Dual glazed reach a U-value of .26 with LoE 272 and argon. These numbers are a testament to the quality and technology that go into every Aspen window.

Beautiful Finishes

Make a statement with Aspen.

Aspen Casement

FlexScreen available

Exterior Trim

Group B on page 17

Beautiful Finishes

*Special order. Extended lead-time.

Matte            White          Oil Rubbed     Chestnut          Bronze      Champagne      Satin         Brushed          Polished             Antique           Bright

Black                                Forever           Bronze                                                         Nickel       Chrome           Chrome*           Brass*            Brass*

Hidden Hardware, An Aspen Signature

The locking hardware, normally visible on the side jambs, is elegantly hidden from sight. Even the window handles are low-profile, hiding into a nesting cover to stay clear of window treatments and interfere less with window lines. It comes in a variety of beautiful finishes to complement your windows, giving Aspen a refined look through and through.

Remarkable Performance

The Aspen triple glazed window with argon has a U-value as low as .14 and meets Passive House criteria. Dual glazed reach a U-value of .26 with LoE 272 and argon. These numbers are a testament to the quality and technology that go into every Aspen window.

Beautiful Finishes

*Special order. Extended lead-time.
**Design With An Industrial Accent.**

One of the narrowest sightlines in the industry along with exposed contemporary locking hardware give our Urban Casement windows a modern industrial aesthetic that creates a beautiful, on-trend architectural accent.

Available in all-wood or clad exteriors, use them alone or in combination with other window types and shapes.

---

**Truly Unique Finishes**

Accent a modern look with durable clad finishes like Peppered Steel textured finish, an industrial exterior that gives any project the high-end look of steel.

**Encore Hardware** *(optional)*

Truly Unique Finishes Accent a modern look with durable clad finishes like Peppered Steel textured finish, an industrial exterior that gives any project the high-end look of steel.

**Contemporary Hardware** *(standard)*

**Trendy, Industrial**

Exposed sash locks complement the industrial modern design aesthetic.

---

**Truly Unique Finishes**

Among a modern look with durable clad finishes like Peppered Steel textured finish, an industrial exterior that gives any project the high-end look of steel.

---

**Encore Finishes** *(optional)*

**Exterior Trim** Group B on page 17

**Encore Hardware** *(optional)*

Truly Unique Finishes Accent a modern look with durable clad finishes like Peppered Steel textured finish, an industrial exterior that gives any project the high-end look of steel.

**Contemporary Hardware** *(standard)*

**Trendy, Industrial**

Exposed sash locks complement the industrial modern design aesthetic.
Exterior Trim
Group B
on page 17
Shown with wooden swing screen.
Shown with Genius® retractable screen.
French and Arch available.

Rich Hardware
Also available in multi-point, single handle lock system, our Sedona hardware is made of rich sand-cast bronze and available in bronze or satin nickel. Specially engineered friction hinges stay where you set them.

Even The Screens Are Unique
Sedona Pushout Casements come with two beautiful screen choices. Hinged interior wooden screens complement the window’s old-world charm. Genius® retractable screens pull down when needed and retract when not in use.
Top-to-bottom unobstructed views, clean lines and wide-open ventilation make our Sierra Pacific casement windows a favorite across the country. Smooth operation is ensured by our Encore handle. It folds out when you need it, then folds back to stay out of the way of window treatments. These windows also swing open a full 90 degrees for easy cleaning.

Choose the charm of our all-wood exteriors or the low-maintenance convenience of our aluminum cladding, and combine them with other fixed or operable Sierra Pacific windows to create the perfect look.

**ENCORE HANDLE**

Available in 11 decorator finishes, it folds out for easy use, then folds back out of the way.

**BEAUTIFUL FINISHES**

- Matte Black
- White
- Oil Rubbed Bronze
- Champagne
- Satin Nickel
- Brushed Nickel
- Polished Nickel
- Antique Brass
- Bright Brass

---

**Top It Off**

For added charm or to complete a look, add a radius top or consider French style casements.
A Timeless View

For sheer simplicity of operation and a little European flare, you will love the way our standard pushout casement accents any interior with classic appeal.

With a simple turn of its lever and a gentle push, these character-rich windows swing wide open, then stay in place thanks to carefully engineered stainless steel friction hinges.

Tailored For You

Whether you want rich, wood exteriors in your choice of beautiful species of wood or our thick aluminum cladding in your choice of colors and textures, our standard pushout casements will add accent to your design.

Two Beautiful Screen Options

Choose from two equally impressive screen choices – a historical hinged version or our Genius® retractable screen.

Hardware Finishes

<table>
<thead>
<tr>
<th>Finish</th>
<th>Shown with wooden swing screen.</th>
<th>Shown with Genius® retractable screen.</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nickel Bronze</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Antique Brass</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oil Rubbed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Forever Bronze</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Matte Black</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Special Hinges Stay Put

Engineered friction hinges with a turnstile locking mechanism alleviate the age-old problem of pushout windows that “drift” shut in a strong wind. These improved stainless steel hinges stay where you set them.
Now also available in our H3 FeelSafe impact line for coastal applications.

**Patented H3 Accessory Frame**

This frame cladding profile system comes in four available styles that snap in place on the frame with a clip system. No through-frame anchors or excessive nail holes, leaving you an integrated frame that gives homeowners the flexibility to choose the aesthetic they want.

**Beautiful Finishes**

<table>
<thead>
<tr>
<th>Finish</th>
<th>Matte</th>
<th>White</th>
<th>Oil Rubbed Bronze</th>
<th>Chestnut</th>
<th>Bronze</th>
<th>Champagne</th>
<th>Satin</th>
<th>Brushed</th>
<th>Polished</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Black</td>
<td></td>
<td>Forever</td>
<td>Bronze</td>
<td></td>
<td>Nickel</td>
<td>Chrome</td>
<td>Chrome*</td>
<td>Brass*</td>
<td>Brass*</td>
<td></td>
</tr>
</tbody>
</table>

**MULLING AND STACKING ADVANTAGE**

The continuous head and sill of our H3 windows makes installing multi-wide units much easier. It also improves structural integrity and dramatically increases performance with a water-tight mull joint certified up to three-wide and two-high.

---

*Special order. Extended lead-time.*
The perfect choice for those who want to have windows open during questionable weather, our Aspen Awnings are stunning alone or combined with other window configurations. Inside you get the same rich wood choices as our Aspen Casements. Outside you get your choice of beautiful all-wood or tough aluminum clad exteriors.

All Aspen Awnings windows come with the same signature hidden locking system for clean interior lines.
Exposed locking hardware and sash locks on the side jamb are easy to operate and complete the industrial look.

Exposed Locks
Matte Black
Satin Nickel
White

Exposed locking hardware and narrow sightlines of our Urban Awnings windows combine an on-trend look with functionality that never goes out of style. Use them high on the wall to let in more natural light or combine several above or below a picture window for more ventilation regardless of the weather outside. Choose from all-wood or aluminum clad exteriors, all with beautiful wood interiors.

Modern, Industrial And Smart.

Adored for their modern industrial aesthetics, the exposed locking hardware and narrow sightlines of our Urban Awnings windows combine an on-trend look with functionality that never goes out of style. Use them high on the wall to let in more natural light or combine several above or below a picture window for more ventilation regardless of the weather outside.

Choose from all-wood or aluminum clad exteriors, all with beautiful wood interiors.

Narrow Sightlines, Broad Functionality

Let in more light and more fresh air no matter the weather with the aesthetic of industrial design.

Exterior Trim
Group is on page 17. Shown: 7293 Brickmould

Encore Finishes
Special order. Extended lead-time.

Encore Hardware
Optional

FlexScreen available

Exposed locking hardware and sash locks on the side jamb are easy to operate and complete the industrial look.
The Attraction Of Simplicity.
The uncompromising quality of Sierra Pacific craftsmanship comes through clearly in our beautifully simple Sedona Pushout Awning windows. Elegant and easy locking levers turn to open while the friction hinges with a stainless steel locking mechanism keep the window where you set it. Interior wood or Genius® retractable screens and hardware made from sandcast bronze complete the look that is as timeless as it is functional.

Beautifully Simple Hardware
Also available in multi-point, single handle lock systems, our Sedona hardware is made of rich sand cast bronze and available in oil rubbed bronze or satin nickel.

Stay-Put Hinges
Specially engineered friction hinges make this wonderfully crafted window stay where you set it.

Even The Screens Are Unique
Sedona Pushout Awnings come with two beautiful screen choices. Hinged interior wooden screens complement the window's old-world charm. Genius® retractable screens pull down when needed and retract when not in use.

Exterior Trim
Group B on page 17

Easy To Handle Screens
A handle of sand cast bronze adds charm and functionality to the unique wooden swing screen option.
A Breath Of Fresh Air.

No matter what windows you pair them with, our awning window designs can be customized with many grille pattern choices.

Shown: 3.5” Brickmould

A great choice when you want the fresh air of an open window even when it’s raining, our awning windows are custom made, by hand, to your exact specifications. You’ll notice the difference in how they look and how they operate.

Use them alone or combine them with other window configurations. They work especially well underneath a large picture window to provide ventilation.

As with our other windows, you’ll find them available in a large selection of clad or all-wood styles.

Functional
And Flexible

EXTerior Trim
Group A on page 17

Standard Awning

A Breath Of Fresh Air.

No matter what windows you pair them with, our awning window designs can be customized with many grille pattern choices.

Shown: 3.5” Brickmould

A great choice when you want the fresh air of an open window even when it’s raining, our awning windows are custom made, by hand, to your exact specifications. You’ll notice the difference in how they look and how they operate.

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As with our other windows, you’ll find them available in a large selection of clad or all-wood styles.

A Breath Of Fresh Air.
High Performance, Awning-Style.

Our H3 awning windows are a popular choice when you want the convenience of awning operation made with our patented Fusion Technology™ for exceptional thermal performance and durability.

Like all H3 windows, they feature a wood interior, an extra-strong vinyl base frame, and an integral nailing fin for greater structural integrity, an improved water barrier and easy installation.

Use them alone or combine them beneath a picture window for ventilation. Their continuous head and sill ensures water-tight mull joints when putting units together.

**Patented H3 Accessory Frame**

This frame cladding profile system comes in four available profiles that snap in place on the frame with a clip system. No through-frame anchors or excessive nail holes, leaving you an integrated frame that gives homeowners the flexibility to choose the aesthetic they want.

**Same Rich Interiors**

H3 windows come with your choice of nine wood interiors, with ponderosa pine standard.

**Encore Hardware**

An optional add-on chassis with the same profiles as our accessory frame is available for box mulls or other adaptations in the field.

**Beautiful Finishes**

*Special order. Extended lead-time.

Matte            White          Oil Rubbed     Chestnut          Bronze      Champagne      Satin         Brushed          Polished             Antique           Bright

Black                                Forever           Bronze                                                         Nickel       Chrome           Chrome*           Brass*            Brass*            Bronze
A TIMELESS CLASSIC With Timely Updates.

By themselves, they make a timeless statement. When configured with other Sierra Pacific windows, Sierra Pacific Premium Double Hung windows can turn an ordinary wall into an extraordinary vision.

Available in low maintenance aluminum clad exteriors and a gorgeous all-wood version, our Premium Double Hungs have two easy-tilt sashes for easy cleaning.

Many competitors use an ugly vinyl jambliner. By using real wood, our jambliners become a concealed, fully-integrated part of the wood window interior.

Premium Double Hung

PREMIUM JAMBLINERS ARE STANDARD

Many other windows use an ugly vinyl jambliner. By using real wood, our jambliners become a concealed, fully-integrated part of the wood window interior.

Premium Double Hung windows feature easy tilt-in sash for even easier cleaning.

SHOWN: 2” Brickmould

PREMIUM SASH

Premium double hung windows feature easy tilt-in sash for even easier cleaning.

OPTIONAL SASH LIFT HANDLES

*Special order. Extended lead-time.

©CarolynBates.com
Modern Improvements

Monument classically styled window hardware comes in a variety of beautiful finishes and features single or dual locks to ensure a secure, energy-efficient seal.

Other Monument styles.

Oil Rubbed Bronze
Forever Bronze
Nickel Bronze
Antique Brass
Burnished Brass
White
Matte Black

Convenient Sash Design

Side-load bottom sash removes for easy cleaning.

EXCEPTIONAL COMMERCIAL DESIGN

Monument windows are available in full radius or arched for a truly dramatic architectural look.

Other Monument styles.

Arched Single or Double Hung
Pole Radius Single Hung

Historic Accuracy, Stunning Performance.

Our Monument single & double hung windows are designed and built for architectural and light commercial applications. True, they have superior structural performance, but it’s their fine craftsmanship and attention to detail that homeowners appreciate. With no unsightly jambliners inside or out, Monument single & double hung windows frame your view with the natural beauty of real wood. They’re ideal for historic renovations, but come in a wide assortment of options to fit any home style.
High Value Meets High Performance.

The qualities that make our H3 double hung windows exceptional add up fast. The advanced Fusion Technology™ is the perfect integration of extruded aluminum, vinyl and wood. Its patented design and construction give it an industry-leading seal against the elements.

Add to this a continuous head and sill for water-tight mull joints when putting units together and amazingly easy installation, and you’ll understand why it has become a favorite for many.

Available with FeelSafe™ impact rated glazing.

Easy Is Good

Lever-action locks are designed to be easy to operate. Easy-tilt latches make your H3 double hung windows easy to clean.

Patented H3 Accessory Frame

This frame cladding profile system comes in four available profiles that snap in place on the frame with a clip system. No through-frame anchors or excessive nail holes, leaving you an integrated frame that gives homeowners the flexibility to choose the aesthetic they want.

H3® Hardware

Finish

- Matte Black
- White
- Oil Rubbed Bronze
- Forever Bronze
- Chestnut Bronze
- Bronze
- Champagne
- Satin Nickel
- Brushed Chrome
- Polished Chrome*
- Antique Brass*
- Bright Brass*

An optional add-on chassis with the same profiles as an accessory frame is available for true mull or other adaptations in the field.

*Special order. Extended lead-time.

©Vance Fox | Heslin Construction
UNIQUELY CONTEMPORARY AND SMOOTH.

For a more unique style and a more contemporary look than a traditional double hung window, try our Monument Horizontal Sliding Windows, available in two or three-lite configurations. They’re a smart alternative to a two-wide casement when you don’t want the sash of a casement or awning window sticking out in the way, on your deck or walkway for example. With the screen removed, they can even serve as a pass-through. But you don’t need a practical reason. Many people simply prefer their clean lines and smooth, gliding operation.

BEAUTIFUL LOCKING HARDWARE

Top and bottom locking mechanisms come in a wide variety of luxurious finishes.

SPACE SAVING CONTEMPORARY

When double hung is too traditional and space is limited, Monument Sliders are a smart and exceptionally smooth alternative.
A SLIDER LIKE NO OTHER.

Our H3 easy-glide slider is a welcome addition to our option-rich, easy-tilt H3 double hung, and our H3 casement and awning windows. Depending on design and operational preference, each is an exceptionally smart choice for new construction or window replacement.

As with our other H3 products, these horizontal gliding windows feature the advanced integration of extruded aluminum, vinyl and wood for an industry-leading seal against the elements.

SMOOTH ACTION

Every H3 horizontal slider comes standard with premium steel rollers for exceptionally smooth gliding.

PATENTED H3 ACCESSORY FRAME

This frame cladding profile system comes in four available profiles that snap in place on the frame with a clip system. No through-frame anchors or excessive nail holes, leaving you an integrated frame that gives homeowners the flexibility to choose the aesthetic they want.

FINISHES

An optional add-on chassis with the same profiles as our accessory frames is available for box mullions or other adaptations in the field.

Hardware

- Matte Black
- White
- Oil Rubbed
- Forever Bronze
- Chestnut
- Bronze
- Champagne
- Satin Nickel
- Brushed Chrome
- Polished Chrome*
- Antique Brass*
- Bright Brass*

*Special order. Extended lead-time.
Taking Glass To New Heights, And Widths.

Reduce window mass, increase the light that fills the room. This is the essence of our direct glaze thinking.

The heart of many contemporary designs, our direct glaze windows create stunningly large expanses of glass with the narrowest sightlines and high-performance glass that truly blurs the lines between inside and outside.

If you’re looking for a window that almost lets you forget you have windows at all, explore the amazing things you can do with our direct glaze windows.

Consider Direct Glaze Plus

Reinforced construction enables designs up to 70 square feet with the contemporary aesthetics of a direct glaze unit with even higher structural and energy performance ratings.

Create Contemporary Masterpieces

Many prefer our direct glaze windows for their narrow sightlines that make them a perfect fit for contemporary designs.
A Special Touch
Unique window shapes and applications give homes a signature look that truly sets them apart.

Turn A Corner Into A Conversation
Stop guests in their tracks with a 90º window configuration that widens the limits of what’s possible with artfully framed outdoor views.

Unique as your design.
Every special home deserves a special touch. Sierra Pacific’s special geometric shapes, transoms and sidelites offer an individualized dimension to architectural designs.

Add an arched expanse of glass that lights up an entire home, or a large picture window crowned by a half circle. Set transoms above a bank of patio doors, or install a round portal that lets in the moon at midnight.

Used alone or combined with our operating windows and patio doors, our geometric or radius shapes will amplify your design as well as the view, all with uncompromising Sierra Pacific craftsmanship.
Add Depth and Light To A Room.

Our bay and bow windows add architectural interest to your building's exterior while making interior rooms feel larger, with a multi-pane configuration that draws the outside in. It makes any room more interesting, more personal and more livable.

Common applications are above a kitchen sink or in a dining nook for additional seating. Enjoy both configurations with the richness of all-wood exteriors or the durability of aluminum cladding.

Bay Window

Typically a large fixed window between two casement or double hung units.

Bow Window

Several casements or double hung units mulled together, creating a smooth arc or "bow".
LITTLE DETAILS, BIG IMPRESSION.

Anytime you consider our swinging doors, you have lots of choices to consider, like multiple species of interior wood, different hardware and hardware finishes, even glazing and grilles. But no matter what you choose, all our patio doors come with the same attention to detail and innovative engineering you’ve come to expect from Sierra Pacific.

STANDARD INSWING AND OUTSWING

Single or double, with or without sidelites, our standard swinging doors are the answer to opening your world to the outdoors.

FLEXIBLE ACCESS INSWING AND OUTSWING

A 12“ kickrail, flush bolts for inactive panels and multi-point locking hardware, these doors are the perfect counterpart to our Commercial Doors when flexible access is critical.

SHASTA INSWING DOOR

Smart thinking. A two-wide French door with one inswing door and one fixed panel paired with a sliding exterior screen.

EXTERIOR TRIM

Group A on page 17, 1-3/4” Rabbeted

FINISHES

Satin              Matte           Bright         Bronze       Oil Rubbed
Nickel            Black            Brass          Metallic      Forever Bronze
Matte Black
White
Oil Rubbed
Forever Bronze
Oil Rubbed
Satin Nickel
Brushed Chrome
Polished Chrome
Antique Brass
Bright Brass

HARDWARE

Oval Series Contemporary Handle Set
Satin Nickel
Black
Bright Brass
Glossy Nickel
Oil Rubbed Bronze

70
Inswing, Outswing, Any Way You Like It.

The movement of a door affects movement through the room. Sierra Pacific inswing and outswing doors allow you to create everything from a grand entrance to a smooth transition between inside and outside.

Both doors operable, one door operable, radius top or transoms above, with Sierra Pacific swinging doors offered in nearly every configuration imaginable, you'll find one that moves you.

Crafted with Security in Mind

For greater security and weather resistance, our swinging doors feature a multi-point locking system that has passed strict forced entry requirements.

More Than A Door

Create passages with elegant lines including optional arched and full radius tops.

Exterior Trim

Group A on page 17

Hardware

Traditional w/Classic Escutcheon (standard)

Loft w/Classic Escutcheon (optional)

Loft w/Contemporary Escutcheon (optional)

Finishes

Matte Black

White

Oil Rubbed Bronze

Oil Rubbed Satin Nickel

Brushed Chrome

Polished Chrome

Antique Brass

Bright Brass

Crafted with Security in Mind

For greater security and weather resistance, our swinging doors feature a multi-point locking system that has passed strict forced entry requirements.

Exterior Trim

Group A on page 17

Hardware

Traditional w/Classic Escutcheon (standard)

Loft w/Classic Escutcheon (optional)

Loft w/Contemporary Escutcheon (optional)

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White

Oil Rubbed Bronze

Oil Rubbed Satin Nickel

Brushed Chrome

Polished Chrome

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Exterior Trim

Group A on page 17

Hardware

Traditional w/Classic Escutcheon (standard)

Loft w/Classic Escutcheon (optional)

Loft w/Contemporary Escutcheon (optional)

Finishes

Matte Black

White

Oil Rubbed Bronze

Oil Rubbed Satin Nickel

Brushed Chrome

Polished Chrome

Antique Brass

Bright Brass

©Gibeon Photography

A Finer Touch Construction

Swinging doors shown here are manufactured in our Wisconsin Facility.
Perfect Transition That's Surprisingly Secure.

Sierra Pacific Patio Sliding Doors create a graceful transition from your indoor to outdoor living areas. While providing the perfect solution for a space-saving opening, these doors feature a multi-point locking system, so they are as secure and durable as they are beautiful. Our gear mechanism is made from corrosion-resistant 300 Series Stainless Steel and our locking system has passed the most stringent forced entry requirements.

Mechanics Make The Difference

Smooth as silk operation is provided by standard stainless-steel ball bearing rollers and a fully adjustable design.

Create Space Without Using Space

Build seamless passages up to four panels wide with standard narrow or French construction.

Exterior Trim

Shown: 3-5/8” Flat Casing

Sliding Doors CA

Contemporary Flush Finger Pulls

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.

Fundamentals with 200 Series Frames

Create Space Without Using Space

Build seamless passages up to four panels wide with standard narrow or French construction.

Exterior Trim

Shown: 3-5/8” Flat Casing

Satin Nickel

Optional keyed lock available in Satin Nickel, Oil Rubbed Bronze and Matte Black.

Optional keyed lock available in Satin Nickel, Oil Rubbed Bronze and Matte Black.

Hardware

©Gibeon Photography

Martel Construction

CONTEMPORARY

Flush Finger Pulls

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.

Sliding doors shown here are manufactured in our California Facility.

CONTEMPORARY

Flush Finger Pulls

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.

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CONTEMPORARY

Flush Finger Pulls

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.

This beautifully functional, contemporary hardware option is quickly becoming a favorite of many.

Sliding doors shown here are manufactured in our California Facility.
Space Saving And Smooth As Silk

When you want an elegant door that takes up very little room, you'll find our sliding patio doors a beautiful choice. Available in narrow or French rails, you'll appreciate them for their silky smooth operation and versatile design.

Choose exteriors with luxurious wood or low maintenance, dark aluminum cladding. Build eye-catching configurations with additional doors, sidelites or transoms that turn a large wall into a stunning combination with expansive views.

Easy To Open And Securely Close

Multi-point locking hardware and optional footbolt ensure the greatest security from intruders and the elements.

Design Flexibility To Create Any Look

Choose from contemporary to traditional hardware to give your sliding doors just the right aesthetic to integrate with your design.

EXTERIOR TRIM

Group A is page 17
Shower: 2” Brickmould

Optional Contemporary hardware shown in Satin Nickel.

Exterior Trim

Matte Black
White
Oil Rubbed Bronze
Oil Rubbed
Satin Nickel
Brushed Chrome
Polished Chrome
Antique Brass
Bright Brass

Finishes

Optional footbolt. Available in matching finish.

Sliding doors shown here are manufactured in our Wisconsin Facility.

When you want an elegant door that takes up very little room, you'll find our sliding patio doors a beautiful choice. Available in narrow or French rails, you'll appreciate them for their silky smooth operation and versatile design.

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EXTERIOR TRIM

Group A is page 17
Shower: 2” Brickmould

Optional Contemporary hardware shown in Satin Nickel.

Exterior Trim

Matte Black
White
Oil Rubbed Bronze
Oil Rubbed
Satin Nickel
Brushed Chrome
Polished Chrome
Antique Brass
Bright Brass

Finishes

Optional footbolt. Available in matching finish.

Sliding doors shown here are manufactured in our Wisconsin Facility.
Big Impressions With A Feather Touch.

Our Bi-Fold doors and windows are designed to take contemporary designs to some truly amazing places, turning walls into moving masterpieces. Hinged to fold and glide with the lightest touch, our bi-fold products are available up to 45 feet wide with as many as eight panels. They stack out of the way on either side of their expansive openings with an optional access panel to allow passage without moving the entire system. They can swing in or swing out, and can even go around a 90-degree corner. Available in low maintenance exterior clad finishes or luxurious all-wood exteriors, the applications are limitless.

Open To The Air

Our bi-fold windows also create wide expanses that are uniquely inviting and give gathering spaces a charm all their own.

Out Of The Way

Large expanses fully open and stack perpendicular to the wall to optimize space.
Slide Your Way To Unobstructed Views.

Slide them in one direction. Slide them in the other direction. Stack them to one side, or watch them disappear into a pocket in the wall. They’ll even go around a 90 degree corner.

Our multi-slide doors and windows are engineered to give you years of silky-smooth service as they create unobstructed views and transform your living space.

Find them in a wide range of operational configurations and expansive sizes for limitless applications, ready to perform their impressive vanishing acts.

Wide And Wider

Single direction doors are available up to 5 panels wide while multi-directional door expanses can be a full 10 panels wide.

Build It In

Use a multi-slide window to effortlessly open a built-in bar to an open dining area.

Keyed flush finger pulls available in Satin Nickel, Oil Rubbed Forever Bronze and Matte Black. Non-keyed flush pulls also available.

Charles Davis Smith | AIA & Matt Fajkus Architecture A Finer Touch Construction
**Defy Gravity And Seal Out The Weather.**

Considered a game changer, our Lift & Slide door technology features advanced mechanics that raise the door panels to glide effortlessly, then lower them down to seal out the elements. These remarkable doors are also available in a pocketing configuration, which means expanses of glass up to 45’ wide and 10’ high can be stowed out of sight, leaving you nothing but open air and spacious living.

With an advanced weep system and certification up to PG50, they’re like no other specialty doors made.

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**Superior Engineering And Mechanics**

A high-end roller system lifts the door panel to roll easily, then lowers it to lock in place. The innovative door sill is a drain track that allows any intruding water to drain through the exterior weep gates.

---

**Slimline Handle**

(standard upgrade)

*Shown in Brushed Stainless Steel*
Panels Of Distinction

When full glass isn't right, panels add a richness and traditional aesthetic that adds warmth and charm. Experiment with our combinations, and find one that opens up a new world of design possibilities.

Choose Your Style

The combinations of vertical lengths (stiles) and horizontal lengths (rails) give panel doors their unique textured design. Choose from flat panels or raised panels to create a striking accent between two spaces.
**You Could Go Dutch.**

Extra ventilation? Easy pass through to the backyard from a kitchen or mudroom? Whatever the reason you’re sure to love the utility of a door with a top and bottom panel that operate independently.

Choose an interior shell and swing screen to add even more utility to an already wonderfully useful creation. It’s available in limitless designer options, including 78 exterior finishes with standard bottom panel single point locking and optional ball bearing hinges.

It’s smart to be this functional.

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**Create A Signature Entrance.**

Build bold with the design inspired, modern appearance of our Pivot Doors. Engineered to float inside their frame on a set of pins mounted in the top and bottom of the door panel, these amazing new doors offer clean lines and a simplicity of form and function that sets them apart from other entrance doors.

For a distinctive, custom approach to your next project, Sierra Pacific Pivot Doors are a great place to start.

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**Dutch Doors**

**EXTERIOR TRIM**

Group B on page 47

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**Hardware**

- **Finishes**
  - Matte Black
  - White
  - Blackened Polished Chrome
  - Blackened Satin Nickel
  - Brushed Chrome
  - Polished Chrome
  - Antique Brass
  - Bright Brass

- **Hardware**
  - Choose from multiple sizes of door pulls available in either brushed stainless steel or matte black finishes. Add electronic locks for high-tech security on a unique entrance.

- **Shown:** 1 5/8” Flat Casing

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**Pivot Doors**

**HARDWARE**

Choose from multiple sizes of door pulls available in either brushed stainless steel or matte black finishes. Add electronic locks for high-tech security on a unique entrance.

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**Jon Eady Photographer | Faye Crowe Architect, LLC**
Impact Resistance That Feels Safe

If you're building or remodeling in a hurricane area, our FeelSafe windows and patio doors are engineered inside and out to meet some of the highest wind, water and structural performance ratings of any window or door in the United States.

FeelSafe’s layered, shatter-resistant laminated glass dramatically reduces the risk of injury while protecting everything inside your home from severe wind and water damage. What’s more, FeelSafe glass blocks 99% of UV rays, reduces outside noise up to 50%, improves energy efficiency and even enhances family safety and security by discouraging intruders.

For storm-prone coastal areas, the safety and security of our FeelSafe windows and patio doors is invaluable.

For more information, ask for our FeelSafe catalog.
Vinyl windows with Sierra Pacific DNA.

High quality and high performance don’t have to be high priced. Our vinyl windows and patio doors are made right in our Sierra Pacific manufacturing facility, which means they’re crafted with many of the same features and design options as our premium wood products.

The latest materials, innovative engineering and advanced technologies are used to enhance their beauty, solid integrity and durability.

You’ll find all of our new construction and replacement vinyl products available with a wide range of glazing, exterior color and grille pattern options. For more information, ask for our Vinyl catalog.

SO MANY WAYS TO MAKE THEM YOURS

Choose from a complete lineup of operating styles, sizes and shapes and a full range of glazing options, from decorative to energy-efficient. They also come in a beautiful range of durable exterior colors with custom colors also available, as well as many grille patterns in simulated divided lite or grilles between the glass.

Vinyl Windows & Doors
MAKE SHORT WORK OF BIG TRANSFORMATIONS.

Our Transcend windows and patio doors are perfect for sash-only or complete replacements for renovations, remodeling or rebuilding. Most replacement windows come in limited sizes, styles and options. Transcend offers nearly unlimited choices and flexibility, so you can match your existing decor or redo any room with the look you’ve always wanted.

From transforming an old double-hung into a room-brightening patio door to updating a wall of fixed glass, we make replacement easy.

For more information, ask for our Transcend catalog.

FOUR WAYS TO TRANSFORM

Choose between easy and affordable sash replacement systems for double-hung windows; high-performance H3 Pocket Insert windows that simply pop right in; our H3 full frame line of replacement windows for more comprehensive projects; and for the ultimate full replacement upgrade, our complete line of made-to-order premium windows and patio doors.

Russell Campaigne | CK Architects
The Future Is Wide Open.

Our innovative Architectural Wall Systems are more than a window. These timber curtain walls are a load-bearing structural building material that offers expansive use of glass, clean straight lines and transparency between indoor and outdoor living.

A significant upgrade over ordinary curtain walls, our glue-laminated wood beams actually eliminate the need for steel beams in some cases.

The all-wood interiors and tough aluminum clad exteriors add beauty to a system that easily incorporates doors and operable windows.

For more information, ask for our AWS catalog.

Tested In Labs, Proven In Life

Our architectural wall systems have been tested to ASTM standards for air and water infiltration and structural wind load performance, plus they meet today’s energy standards for heat loss and solar heat gain.
Light Commercial Was Never So Beautiful

When working in commercial spaces, it’s not always easy to reach the level of design aesthetic you want. Our timeless window and door innovations are changing that with commercial products created to frame any view with sleek, natural beauty inside and out.

Whether your project is new construction, historical renovation or remodeling, every Sierra Pacific product comes with the full support of our Architectural Services Group and our nationwide network of Architectural Consultants, which means you get what you need when you need it. For more information, ask for our Commercial catalog.

Take Inspiration Everywhere You Go

Great design ideas and no-nonsense teamwork can improve any commercial construction challenge. With special emphasis on light commercial projects up to five stories, we’ve worked within many commercial settings.
A Warranty As Tough As The Products It Guarantees.

Sierra Pacific Windows and Doors are backed by our fully transferable 30/20 Limited Warranty (20/10 for commercial products). It provides 30-year residential AAMA 2605 clad exterior coating coverage, 20-year insulated glass coverage, 10-year parts coverage, 2-year labor coverage, and 10-year AAMA 2604 clad exterior coating coverage. For warranty specifics, please refer to SierraPacificWindows.com.